



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-041
Job Sheet 170936



Part No: D4436-041

Job Qty: 2 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC
verified by:JLM IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Small Fab		FF
100	Small Fab	2 pcs	2/9/18	2/9/18	0.15	0.64	Small Fab-6		DAE 38 FEB 6 2018
110	QC	2 pcs	2/9/18	2/9/18	0.00	0.00	QC5		9-89 S/P 5/5/18
160	Packaging	2 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2		DAE 21 FEB 0 2018
170	QC21-SA	2 Ea	2/9/18	2/9/18	0.00	0.00	QC21		9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	8 Ea (4 ea)	90-Start up Operation	
D4435-043	Mount Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	
D4436-043	Aft Outboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	
D4436-045	Aft Inboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	
D4440-1	Grommet	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	328 AN525-832R6 FM138084-4	8	60	0
	091 D4435-043 F163273	2	8	0
	620 D4436-043 5025281	2	2	0
	D4436-045 5035432	2	0	0
	GA D4440-1 5025161	2	34	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																				
Date : _____ _____ _____	QTY Effective : _____ Disposition			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																		
Start up Operation 02/06/18 Job No: 170936 Change No: Operation: Revision: Original Serial #: S039607 S039607 Aft Bracket Assembly DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																						
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="3" style="text-align: center;">FAULT CATEGORY</th> </tr> </thead> <tbody> <tr> <td style="width: 33%;">Temperature/Cure</td> <td style="width: 33%;">☐ Power Loss/Surge</td> <td style="width: 33%;">☐ Positioned Wrong</td> </tr> <tr> <td>Set-up</td> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>COM/Route</td> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>Contamination</td> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>Countersink</td> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>Cut Too Short</td> <td>☐ Mislabeled</td> <td>☐ Finish</td> </tr> <tr> <td>Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>Drill Holes</td> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </tbody> </table>						FAULT CATEGORY			Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	Set-up	☐ Folio/Program	☐ Outside Dimensions	COM/Route	☐ Grain	☐ Over/Under tolerance	Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	Contamination	☐ Out of Sequence	☐ Part Moved	Countersink	☐ Off-set	☐ Drawing	Cut Too Short	☐ Mislabeled	☐ Finish	Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread	Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
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